



**Battery Model:** D27M  
**Part Number:** 8027-127  
**Nominal Voltage:** 12 volts  
**NSN:** Number applied for, product currently available  
**Description:** High power, dual purpose engine start and deep cycle, sealed lead acid battery

**Physical Characteristics:**

**Plate Design:** High purity lead-tin alloy. Wound cell configuration utilizing proprietary *SPIRALCELL*<sup>®</sup> technology.  
**Electrolyte:** Sulfuric acid, H<sub>2</sub>SO<sub>4</sub>  
**Case:** Polypropylene  
**Color:** Case: Light Gray  
 Cover: "OPTIMA" Blue  
**Group Size:** BCI: 27

|                | Standard | Metric                                     |
|----------------|----------|--------------------------------------------|
| <b>Length:</b> | 12.160"  | 308.86 mm                                  |
| <b>Width:</b>  | 6.762"   | 171.75 mm                                  |
| <b>Height:</b> | 8.700"   | 220.98 mm (Height at the top of terminals) |
| <b>Weight:</b> | 53.8 lb  | 24.4 kg                                    |

Terminal Configuration: SAE / BCI automotive and 5/16"-18UNC-2A threaded stainless steel stud.

**Performance Data:**

**Open Circuit Voltage (Fully charged):** 13.1 volts  
**Internal Resistance (Fully charged):** .0025 ohms  
**Capacity:** 66 Ah (C/20)  
**Reserve Capacity:** BCI: 140 minutes  
 (25 amp discharge, 80°F (26.7°C), to 10.5 volts cut-off)

**Power:**

**CCA (BCI 0°F):** 800 amps  
**MCA (BCI 32°F):** 1000 amps

**Recommended Charging:**

The following charging methods are recommended to ensure a long battery life: (Always use a voltage regulated charger with voltage limits set as described below.)

**Model: D27M**

These batteries are designed for starting and deep cycle applications and for use in vehicles with large accessory loads.

## Recommended Charging Information:

**Alternator:** 13.65 to 15.0 volts  
**Battery Charger (Constant Voltage):** 13.8 to 15.0 volts; 10 amps maximum; 6-12 hours approximate  
**Float Charge:** 13.2 to 13.8 volts; 1 amp maximum; (indefinite time at lower voltages)  
**Rapid Recharge:** Maximum voltage 15.6 volts. No current limit as long as battery temperature remains below 125°F (51.7°C). Charge until current drops below 1 amp.  
**(Constant voltage charger)**  
**Cyclic or Series String Applications:** 14.7 volts. No current limit as long as battery temperature remains below 125°F (51.7°C). When current falls below 1 amp, finish with 3 amp constant current for 1 hour.  
**All limits must be strictly adhered to.**

**Recharge Time:** (example assuming 100% discharge – 10.5 volts)

| Current  | Approximate time to 90% charge |
|----------|--------------------------------|
| 100 amps | 45 minutes                     |
| 50 amps  | 98 minutes                     |
| 25 amps  | 185 minutes                    |

Recharge time will vary according to temperature and charger characteristics. When using Constant Voltage chargers, amperage will taper down as the battery becomes recharged. When amperage drops below 1 amp, the battery will be close to a full state of charge.

(All charge recommendations assume an average room temperature of 77°F (25°C).

Always wear safety glasses when working with batteries.

Always use a voltage regulated battery charger with limits set to the above ratings. Overcharging can cause the safety valves to open and battery gases to escape, causing premature end of life. These gases are flammable! You cannot replace water in sealed batteries that have been overcharged. Any battery that becomes very hot while charging should be disconnected immediately.

Not fully charging a battery can result in poor performance and a reduction in capacity.

## Shipping and Transportation Information:

OPTIMA batteries can be shipped by AIR. The battery is nonspillable and is tested according to ICAO Technical Instructions DOC. 9284-AN/905 to meet the requirements of Packing Instructions No. 806 and is classified as non-regulated by IATA Special Provision A-48 and A-67 for UN2800. Terminals must be protected from short circuit.

## Manufacturing Location:

Enertec Exports S. de R.L. de C.V.  
RFC: EEX020516KU2  
Avenida. del Parque No. 2155  
Monterrey Technology Park  
Cienega de Flores, N.L. 65550  
MEXICO  
Phone: 52 (81) 81542300  
Fax: 52 (81) 81542301

BCI = Battery Council International



**Battery Model:** 34M  
**Part Number:** 8006-006  
**Nominal Voltage:** 12 volts  
**NSN:** 6140 01 475 9416  
**Description:** High power, sealed lead acid, marine starting battery

### Physical Characteristics:

**Plate Design:** High purity lead-tin alloy. Wound cell configuration utilizing proprietary *SPIRALCELL*<sup>®</sup> technology.  
**Electrolyte:** Sulfuric acid, H<sub>2</sub>SO<sub>4</sub>  
**Case:** Polypropylene  
**Color:** Case: Dark Gray  
Cover: "OPTIMA" Blue  
**Group Size:** BCI: 34

|                | Standard | Metric                                     |
|----------------|----------|--------------------------------------------|
| <b>Length:</b> | 10.018"  | 254.46 mm                                  |
| <b>Width:</b>  | 6.829"   | 173.46 mm                                  |
| <b>Height:</b> | 7.925"   | 201.30 mm (Height at the top of terminals) |
| <b>Weight:</b> | 38.4 lb  | 17.4 kg                                    |

Terminal Configuration: SAE / BCI automotive and 5/16"-18UNC-2A threaded stainless steel stud.

### Performance Data:

**Open Circuit Voltage (Fully charged):** 12.8 volts  
**Internal Resistance (Fully charged):** .0030 ohms  
**Capacity:** 50 Ah (C/20)  
**Reserve Capacity:** BCI: 100 minutes  
(25 amp discharge, 80°F (26.7°C), to 10.5 volts cut-off)

### Power:

**CCA (BCI 0°F):** 800 amps  
**MCA (BCI 32°F):** 1000 amps

### Recommended Charging:

The following charging methods are recommended to ensure a long battery life: (Always use a voltage regulated charger with voltage limits set as described below.)

#### Model: 34M

These batteries are designed for engine starting applications. They are not recommended or warranted for use in deep cycle applications.

**Recommended Charging Information:**

**Alternator:** 13.3 to 15.0 volts  
**Battery Charger (Constant Voltage):** 13.8 to 15.0 volts; 10 amps maximum; 6-12 hours approximate  
**Float Charge:** 13.2 to 13.8 volts; 1 amp maximum; (indefinite time at lower voltages)  
**Rapid Recharge:** Maximum voltage 15.6 volts. No current limit as long as battery  
**(Constant voltage charger)** temperature remains below 125°F (51.7°C). Charge until current drops below 1 amp.  
**All limits must be strictly adhered to.**

**Recharge Time:** (example assuming 100% discharge – 10.5 volts)

| Current  | Approximate time to 90% charge |
|----------|--------------------------------|
| 100 amps | 35 minutes                     |
| 50 amps  | 75 minutes                     |
| 25 amps  | 140 minutes                    |

Recharge time will vary according to temperature and charger characteristics. When using Constant Voltage chargers, amperage will taper down as the battery becomes recharged. When amperage drops below 1 amp, the battery will be close to a full state of charge.

(All charge recommendations assume an average room temperature of 77°F (25°C).

Always wear safety glasses when working with batteries.

Always use a voltage regulated battery charger with limits set to the above ratings. Overcharging can cause the safety valves to open and battery gases to escape, causing premature end of life. These gases are flammable! You cannot replace water in sealed batteries that have been overcharged. Any battery that becomes very hot while charging should be disconnected immediately.

Not fully charging a battery can result in poor performance and a reduction in capacity.

**Shipping and Transportation Information:**

OPTIMA batteries can be shipped by AIR. The battery is nonspillable and is tested according to ICAO Technical Instructions DOC. 9284-AN/905 to meet the requirements of Packing Instructions No. 806 and is classified as non-regulated by IATA Special Provision A-48 and A-67 for UN2800. Terminals must be protected from short circuit.

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Fax: 52 (81) 81542301

BCI = Battery Council International



**Battery Model:** D34M  
**Part Number:** 8016-103  
**Nominal Voltage:** 12 volts  
**NSN:** 6140 01 475 9355  
**Description:** High power, dual purpose engine start and deep cycle, sealed lead acid battery

### Physical Characteristics:

**Plate Design:** High purity lead-tin alloy. Wound cell configuration utilizing proprietary *SPIRALCELL*<sup>®</sup> technology.  
**Electrolyte:** Sulfuric acid, H<sub>2</sub>SO<sub>4</sub>  
**Case:** Polypropylene  
**Color:** Case: Light Gray  
Cover: "OPTIMA" Blue  
**Group Size:** BCI: 34

|                | Standard | Metric                                     |
|----------------|----------|--------------------------------------------|
| <b>Length:</b> | 10.018"  | 254.46 mm                                  |
| <b>Width:</b>  | 6.829"   | 173.46 mm                                  |
| <b>Height:</b> | 7.925"   | 201.30 mm (Height at the top of terminals) |
| <b>Weight:</b> | 43.5 lb  | 19.7 kg                                    |

Terminal Configuration: SAE / BCI automotive and 5/16"-18UNC-2A threaded stainless steel stud.

### Performance Data:

**Open Circuit Voltage (Fully charged):** 13.1 volts  
**Internal Resistance (Fully charged):** .0028 ohms  
**Capacity:** 55 Ah (C/20)  
**Reserve Capacity:** BCI: 120 minutes  
(25 amp discharge, 80°F (26.7°C), to 10.5 volts cut-off)

### Power:

**CCA (BCI 0°F):** 750 amps  
**MCA (BCI 32°F):** 870 amps

### Recommended Charging:

The following charging methods are recommended to ensure a long battery life: (Always use a voltage regulated charger with voltage limits set as described below.)

#### Model: D34M

These batteries are designed for starting and deep cycle applications and for use in vehicles with large accessory loads.

## Recommended Charging Information:

**Alternator:** 13.65 to 15.0 volts  
**Battery Charger (Constant Voltage):** 13.8 to 15.0 volts; 10 amps maximum; 6-12 hours approximate  
**Float Charge:** 13.2 to 13.8 volts; 1 amp maximum; (indefinite time at lower voltages)  
**Rapid Recharge:** Maximum voltage 15.6 volts. No current limit as long as battery temperature remains below 125°F (51.7°C). Charge until current drops below 1 amp.  
**(Constant voltage charger)**  
**Cyclic or Series String Applications:** 14.7 volts. No current limit as long as battery temperature remains below 125°F (51.7°C). When current falls below 1 amp, finish with 2 amp constant current for 1 hour.  
**All limits must be strictly adhered to.**

**Recharge Time:** (example assuming 100% discharge – 10.5 volts)

| Current  | Approximate time to 90% charge |
|----------|--------------------------------|
| 100 amps | 35 minutes                     |
| 50 amps  | 75 minutes                     |
| 25 amps  | 140 minutes                    |

Recharge time will vary according to temperature and charger characteristics. When using Constant Voltage chargers, amperage will taper down as the battery becomes recharged. When amperage drops below 1 amp, the battery will be close to a full state of charge.

(All charge recommendations assume an average room temperature of 77°F (25°C).

Always wear safety glasses when working with batteries.

Always use a voltage regulated battery charger with limits set to the above ratings. Overcharging can cause the safety valves to open and battery gases to escape, causing premature end of life. These gases are flammable! You cannot replace water in sealed batteries that have been overcharged. Any battery that becomes very hot while charging should be disconnected immediately.

Not fully charging a battery can result in poor performance and a reduction in capacity.

## Shipping and Transportation Information:

OPTIMA batteries can be shipped by AIR. The battery is nonspillable and is tested according to ICAO Technical Instructions DOC. 9284-AN/905 to meet the requirements of Packing Instructions No. 806 and is classified as non-regulated by IATA Special Provision A-48 and A-67 for UN2800. Terminals must be protected from short circuit.

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BCI = Battery Council International



**Battery Model:** D31M  
**Part Number:** 8052-161  
**Nominal Voltage:** 12 volts  
**NSN:** 6140 01 502 4405  
**Description:** High power, dual purpose engine start and deep cycle, sealed lead acid battery

### Physical Characteristics:

**Plate Design:** High purity lead-tin alloy. Wound cell configuration utilizing proprietary *SPIRALCELL*<sup>®</sup> technology.  
**Electrolyte:** Sulfuric acid, H<sub>2</sub>SO<sub>4</sub>  
**Case:** Polypropylene  
**Color:** Case: Light Gray  
Cover: "OPTIMA" Blue  
**Group Size:** BCI: 31

|                | Standard | Metric                                     |
|----------------|----------|--------------------------------------------|
| <b>Length:</b> | 12.774"  | 324.46 mm                                  |
| <b>Width:</b>  | 6.529"   | 165.84 mm                                  |
| <b>Height:</b> | 9.370"   | 238.00 mm (Height at the top of terminals) |
| <b>Weight:</b> | 59.8 lb  | 27.1 kg                                    |

Terminal Configuration: SAE / BCI automotive and 5/16"-18UNC-2A threaded stainless steel stud.

### Performance Data:

**Open Circuit Voltage (Fully charged):** 13.1 volts  
**Internal Resistance (Fully charged):** .0025 ohms  
**Capacity:** 75 Ah (C/20)  
**Reserve Capacity:** BCI: 155 minutes  
(25 amp discharge, 80°F (26.7°C), to 10.5 volts cut-off)

### Power:

**CCA (BCI 0°F):** 900 amps  
**MCA (BCI 32°F):** 1125 amps

### Recommended Charging:

The following charging methods are recommended to ensure a long battery life: (Always use a voltage regulated charger with voltage limits set as described below.)

#### Model: D31M

These batteries are designed for starting and deep cycle applications and for use in vehicles with large accessory loads.

**Recommended Charging Information:**

**Alternator:** 13.65 to 15.0 volts  
**Battery Charger (Constant Voltage):** 13.8 to 15.0 volts; 10 amps maximum; 6-12 hours approximate  
**Float Charge:** 13.2 to 13.8 volts; 1 amp maximum; (indefinite time at lower voltages)  
**Rapid Recharge:** Maximum voltage 15.6 volts. No current limit as long as battery temperature remains below 125°F (51.7°C). Charge until current drops below 1 amp.  
**(Constant voltage charger)**  
**Cyclic or Series String Applications:** 14.7 volts. No current limit as long as battery temperature remains below 125°F (51.7°C). When current falls below 1 amp, finish with 3 amp constant current for 1 hour.  
**All limits must be strictly adhered to.**

**Recharge Time:** (example assuming 100% discharge – 10.5 volts)

| Current  | Approximate time to 90% charge |
|----------|--------------------------------|
| 100 amps | 52 minutes                     |
| 50 amps  | 112 minutes                    |
| 25 amps  | 210 minutes                    |

Recharge time will vary according to temperature and charger characteristics. When using Constant Voltage chargers, amperage will taper down as the battery becomes recharged. When amperage drops below 1 amp, the battery will be close to a full state of charge.

(All charge recommendations assume an average room temperature of 77°F (25°C).

Always wear safety glasses when working with batteries.

Always use a voltage regulated battery charger with limits set to the above ratings. Overcharging can cause the safety valves to open and battery gases to escape, causing premature end of life. These gases are flammable! You cannot replace water in sealed batteries that have been overcharged. Any battery that becomes very hot while charging should be disconnected immediately.

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